

3/2-Way Pneumatic Piston Operated Valve for Mixing or Diverting Application with Engineering Plastic- Piston Actuator

DATA SHEET
PV-5816M Normally 'A' Port Closed.
PV-5819M Normally 'B' Port Closed.

SPECIFICATIONS

Sizes : 20 mm (3/4") to 100 mm (4").

CONSTRUCTION

Body : Cast Iron : IS 210 Gr. FG200.
SG Iron- ASTM A536, Gr.60-40-18 (DIN 0.7043)(GGG40.3).
Cast Steel: ASTM A 216 Gr. WCB
St.St.: ASTM A 351CF8(SS304) or ASTM A351CF8M(SS316).

Pressure Temp. Rating : As per ANSI B 16.5 Class 150.

End Connection : Flanged as per ANSI B 16.5 Class 150.

Trim : St. St. AISI 420/304/316 Ground and burnished.

Stem Packing : Self adjusting, Spring loaded, Teflon Packing

Plug and Seat : St. St.: AISI 420/304/316
Seating : Soft seated PTFE,

Optional-VITON/EPDM, Buna Nitrile.

Leakage : Soft Seated Class VI as per ANSI B 16.104-1976.

Characteristics : Mixing or Diverting

Working Fluid Pressure : Refer to table below.

Working Temperature : On steam- continuous :155°C, Intermittent 180°C, EPDM 135°C, VITON 180°C.

ACTUATOR

Spring Return type Engineering Plastic Pneumatic Actuator.

Cylinder,Cover &Piston : Glass filled polyamide.

Piston Packing : Buna Nitrile.

Actuator Spring : IS 4454 Grade III, duly painted.

Act. Wkg. Pres. : 3.5 to 6 bar (Refer to graph). (Signal Pr.)

Operating cycles : Upto 50 mm 300 cy/hr.,(tested on air,on other fluids this figure may vary). For other sizes detail, refer to AVCON.



Life expectancy : Over one million cycles (lab tested in ideal condition.)

Air Quality : Lubricated, filtered and free of moisture. Shop air or dry instrument quality air.

Max. Operating Pressure differential : Refer to graph.

Accessories : Air lock, position indicating limit switch box, solenoid valve, filter regulator gauge. Other accessories available on application.

Application : For control of air, water, gas, steam in textile, power generator, paper & pulp, chemical, petrochemical industries, PSA nitrogen system, air dryers, gas generators and others.

Back Pressure : Suitable upto 2.5 bar.

Instruction manual : Refer to IM 5816M/5819M.

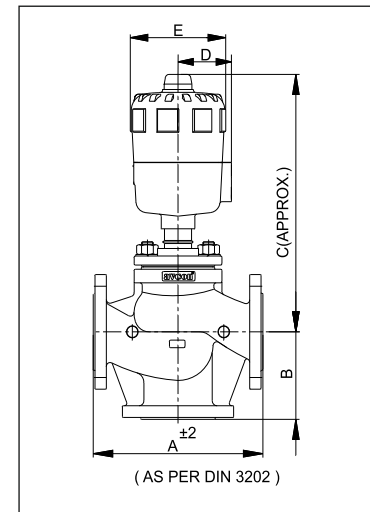
SPECIFICATION TABLE TYPE 5816M - Normally 'A' Port Closed.

Catalogue Number	Size	Orifice	Flow Factor Kv	Maximum Pressure in Bar		Actuator Model	Air Consumption	Weight
	mm	mm	M ³ /hr.	Oil/Water/Air	Steam			
5816M205	20	20	7	12	10	K-61	0.06	4.2
5816M255	25	25.6	10.5	12	10	K-81	0.25	6.8
5816M405	40	38	31	6	5	K-101	0.64	13.00
5816M505	50	50	42	5	4	K-101	0.64	16.5
5816M655	65	63	66.5	6	5	K-121	0.92	19.5
5816M805	80	76	95	5	4	K-121	0.92	23.5
5816M1005	100	102	169	3.5	3	K-121	0.92	31.0
TYPE 5819M Normally 'B' Port closed.								
5819M205	20	20	7	16	10	K-61	0.06	4.0
5819M255	25	25.6	10.5	12	10	K-81	0.25	6.9
5819M405	40	38	31	10	8	K-101	0.64	13.83
5819M505	50	50	42	10	8	K-101	0.64	17.00
5819M655	65	63	66.5	6	5	K-121	0.92	19.5
5819M805	80	76	95	5	4	K-121	0.92	23.5
5819M1005	100	102	169	3.5	3	K-121	0.92	30.5

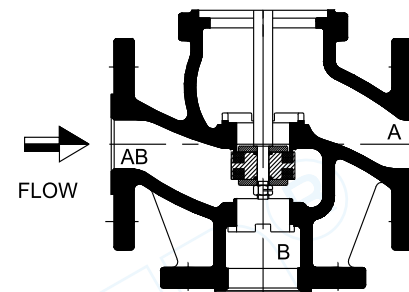
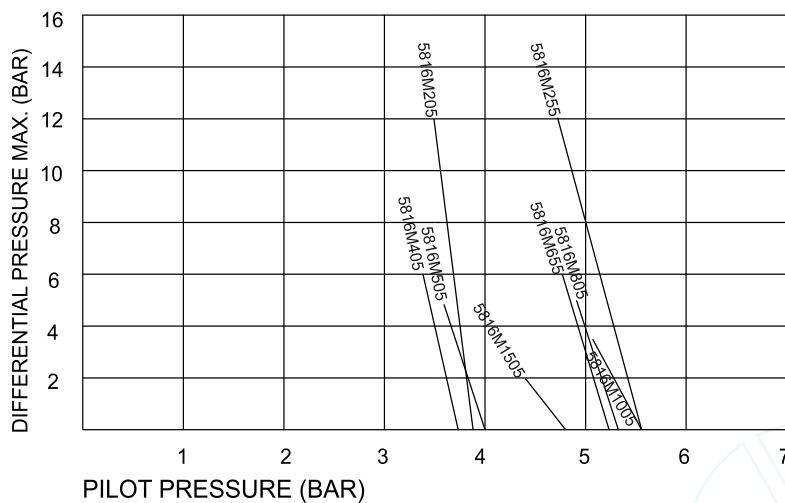
DIMENSIONS (IN MM)

Catalogue Number	Size		Actuator	A	B	C	D	E
	Inch	mm						
58XXM205	3/4	20	K-61	150	70	220	52	80
58XXM255	1	25	K-81	160	75	265	60.5	100
58XXM405	1 ½	40	K-101	200	90	330	73	120
58XXM505	2	50	K-101	230	100	342	73	120
58XXM655	2 ½	65	K-121	290	145	454	87	161
58XXM805	3	75	K-121	310	155	460	87	161
58XXM1005	4	100	K-121	350	175	485	87	161

Combine dimensional table for 5816M and 5819M.

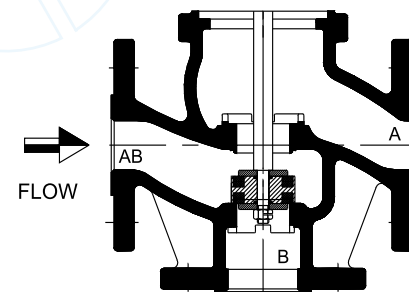
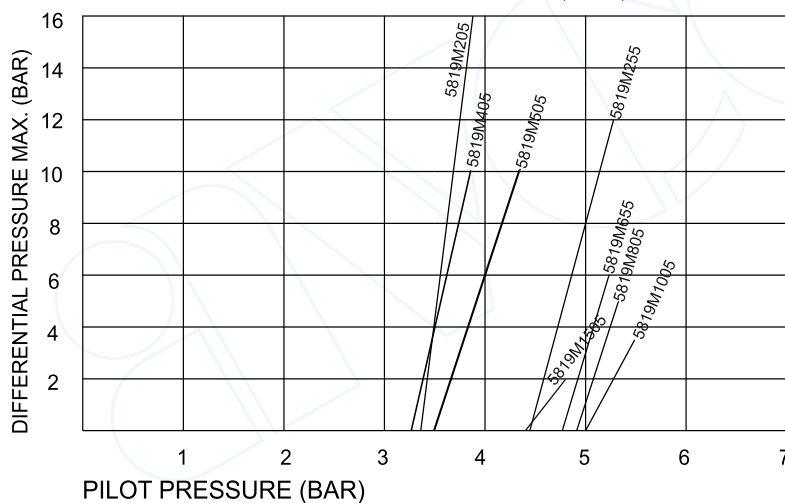


LINE INLET PRESSURE V/S SIGNAL PRESSURE (Water)



NORMALLY 'A' PORT CLOSE
CAT NO. 5816 M

LINE INLET PRESSURE V/S SIGNAL PRESSURE (Water)



NORMALLY 'B' PORT CLOSE
CAT NO. 5819 M

Note:

Technical specifications, details & dimensions are subject to change without prior notice.
Dimensions in the table are approximate subject to final confirmation by AVCON.

WESTERN

Mumbai
Plot No. 65, Road No. 13,
MIDC Marol, Andheri (East),
Mumbai - 400 093
Tel.No. : 022-6915 6100 / 83909 17431
E-mail : acplmumbai.sales@avconcontrols.com

Pune
Plot No. T - 108, MIDC Bhosari,
Pune - 411 026.
Maharashtra (INDIA).
Tel.No. : 020-2712 0776 / 2712 0540
E-mail : acplmumbai.sales@avconcontrols.com

Baroda
307, Mangaldeep Complex,
Sampatnagar Colony, Productivity Road,
Baroda - 390 005.
Tel.No. : 022-6915 6100 / 83909 17431
E-mail : acplmumbai.sales@avconcontrols.com

SOUTHERN

Chennai
249, First Floor, Tiny Sector
Ambattur Industrial Estate,
Chennai - 600 058
Tel.No. : 044-4807 4107 / 089393 12809
E-mail : acplmumbai.sales@avconcontrols.com

Hyderabad
SSR ENCLAVE, Plot No. 81, Road No.4,
Vasanth Nagar, Nizampet X Roads
(Near JNTU College Metro Station.)
Hyderabad - 500065.
Tel.No. : 7995086416
E-mail : acplmumbai.sales@avconcontrols.com

Bangalore
Tel.No. : 084312 56574
E-mail : acplmumbai.sales@avconcontrols.com

EASTERN

Kolkata
720, 7th Floor, 33/1, N.S. Road,
Sampatnagar Colony, Productivity Road,
Marshall House, Kolkata - 700 001.
Tel.No. : 033-4068 1180 / 77109 90889
E-mail : acplmumbai.sales@avconcontrols.com

NORTHERN

New Delhi
Unit No. 708, 7th Floor, 94
Meghdoot, Nehru Place,
New Delhi - 110019
Tel.No. : 011-42639736 / 88282 69844
E-mail : acplmumbai.sales@avconcontrols.com

avcon[®]

Manufactured by:

AVCON CONTROLS PVT. LTD.

Plot No. 65, Road No.13, MIDC Marol,
Andheri (East), Mumbai - 400 093 (INDIA).

Phone : +91-22-6915 6100.

E-mail : avcon@avconcontrols.com

acplmumbai.sales@avconcontrols.com

Website : www.avconcontrols.com